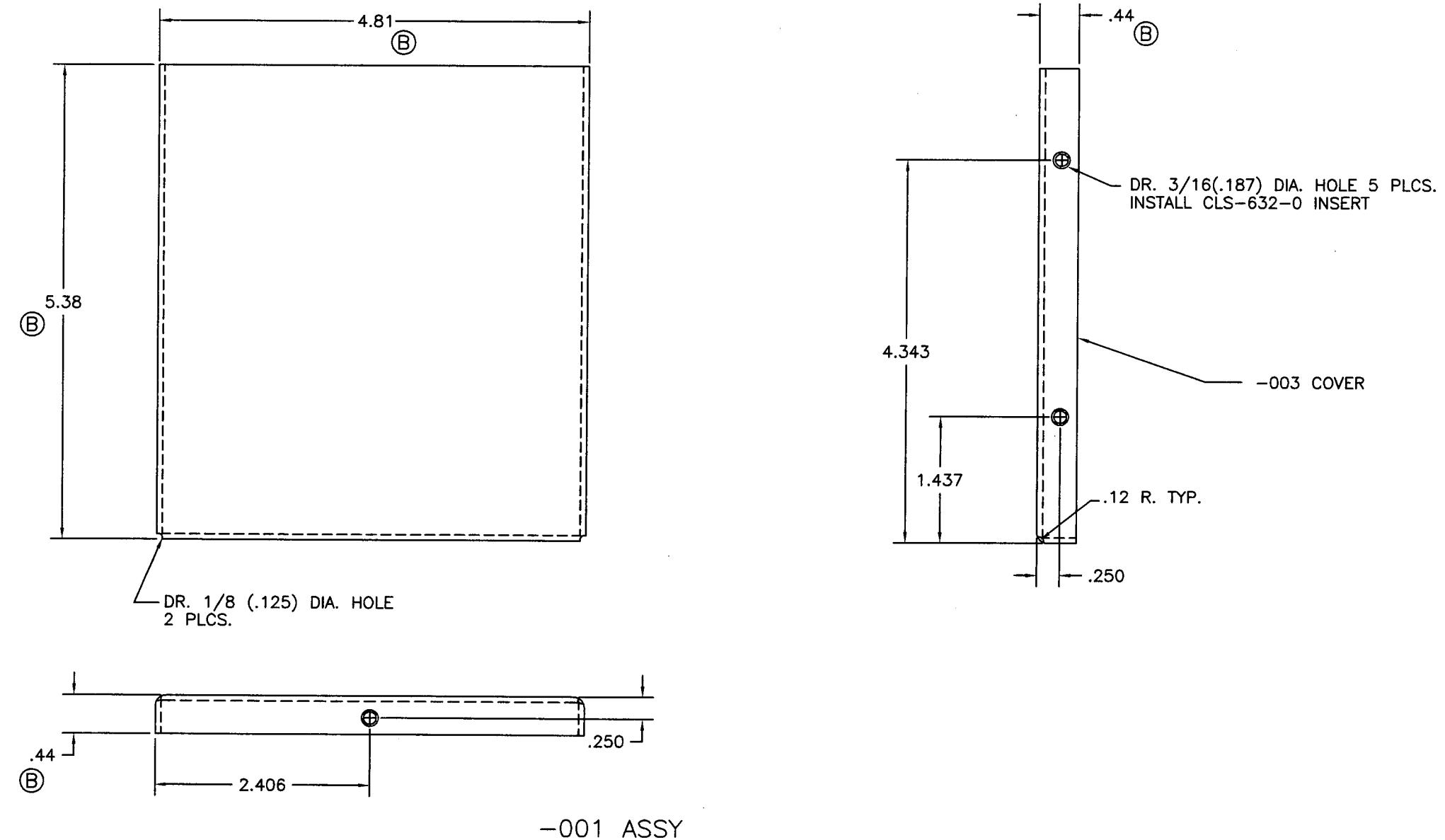


REVISION					
LETTER	DRFTSMN	DATE	DESCRIPTION		APPROVED
Ⓐ	TAH	11/19/93	ADDED NEXT ASSY		
Ⓑ	DNN	6/15/05	INCORP. E.O. B-1: CHG TOLERANCES OF OVERALL DIMENSIONS. MINOR CHANGE - FAR 21.95		



5	CLS-632-0	INSERT	PEM SELF-CLINCHING FASTENERS	PENN ENGR.& MFG. CORP. DANBORO, PA
1	-003	COVER	5.8x6.x.063	5052H32 ALU. QQ-A-250/8
	-001	ASSY		
-001	PART NO.	NAME	STOCK SIZE	MATERIAL
NO. REQ'D PER ASSY.				MATL.SPEC. ZONE

LIST OF MATERIAL										TITLE							
PROPRIETARY RIGHTS NOTICE	DRAFTSMN	T. HARVILLE	12/28/89	COVER, CONTROL BOX													
				UNLESS OTHERWISE SPECIFIED	CHECK	D. MURPHY	12/28/89	COVER, CONTROL BOX									
-001	2	41228-603-019 Ⓛ		X. ± .1													
-001	2	41228-603-016		XX. ± .03	STRESS												
				XXX. ± .010	PROJ. ENGR.												
				HEAT TREAT													
				ANGLES ± $\frac{1}{2}$	FINISH												
								Era Helicopters LLC			DWG. NO.	41228-603-015	REV. B				

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DASH REQ'D PER ASSY

NEXT ASSEMBLY

MOL